



**PRODUCT NAME**            **99X0154**  
**Blue Water-Based Heat Resistant Silicone Enamel**

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**DESCRIPTION**

99x0154 is an air dry, water-based silicone enamel for metallic substrates requiring resistance to intermittent heat exposure, for example valves and mufflers. It can provide heat resistance for intermittent exposure up to 700 °F.

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**PRODUCT DATA**

TYPE:	Silicone / Acrylic
SOLIDS BY WEIGHT:	44% ± 2%
WEIGHT/GAL:	9.0 ± 0.1 lbs/gal.
VISCOSITY:	25 – 30 sec. #3 Zahn Cup @ 77° F
pH:	8 - 9
COLOR:	Blue
GLOSS:	45 (@60°)
SHELF LIFE:	Keep from freezing. Stable up to one year from date of manufacture if stored between 40° - 90°F in tightly closed containers.
APPLICATION:	Mix well. Can be applied by dip, spray or brush
SUBSTRATES:	Clean metals. No primer is required.
REDUCTION:	As desired with water
REC'D FILM THICKNESS:	1.0 – 2.0 mils DFT
CURING SCHEDULE:	Air dry to handle in 15-20 minutes.