



PRODUCT NAME 66X2866 RED STOP-OFF LACQUER

DESCRIPTION

66X2866 is a stop-off lacquer well-suited to the many uses of a stop-off in the plating industry. It is resistant to a wide range of plating solutions at room temperature and elevated temperatures up to 160 °F. The lacquer can easily be removed from plated parts by immersing in 80X0169 Thinner.

The highly visible red dye enables the coater to check film thickness based on the depth of color.

66X2866 is packaged at brush viscosity and can be thinned with 80X0169 Thinner or 79X0293 for dip or spray application. 79X0293 is used when slower set time is desired. A high-viscosity version (66x7563) is also available.

PRODUCT DATA

TYPE:	Vinyl Copolymer
SOLIDS:	24% ± 1%
WEIGHT/GAL:	7.5 ± 0.2 lbs/gal.
VISCOSITY:	20 – 30 sec. #3 Zahn Cup @ 77° F
COLOR:	Transparent red
SHELF LIFE:	Stable up to one year from date of manufacture if stored between 40° - 90°F in closed containers.
APPLICATION:	Dip, spray or brush
SUBSTRATES:	Most metal surfaces
REDUCTION:	Up to 1:1 with 79X0293 or 80X0169
REC'D FILM THICKNESS:	0.4 – 0.6 mils (1 coat)
CURING SCHEDULE:	Air dry to handle in 20 minutes.
HARDNESS:	H Pencil